

## Patent claims

## 1. Ceramic material composed of

- a first ceramic material with a perovskite structure as the host lattice, containing

5 lead, zirconium and titanium and

- a second ceramic material with a cryolite structure.

## 2. Ceramic material per claim 1,

in which the first and the second material form a mixed crystal phase.

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## 3. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the general formula

$[A_4(Br_{2-2x/3}Nb_{2+2x/3})O_{11+x}V_{1-x}]$ , where A stands for barium or strontium and B for strontium or calcium and V for an oxygen vacancy and where we have for the parameter

15  $x: 0 \leq x \leq 1$ .

## 4. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$[Sr_4(Sr_{2-2x/3}Nb_{2+2x/3})O_{11+x}V_{1-x}]$ , where V stands for an oxygen vacancy and where we have

20 for the parameter x:  $0 \leq x \leq 1$ .

## 5. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Sr}_4(\text{Ca}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

5 6. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Sr}_4(\text{Mg}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

10 7. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Ba}_4(\text{Sr}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

15 8. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Ba}_4(\text{Ca}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

20 9. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$Ba_4(Mg_{2-2x/3}Nb_{2+2x/3})O_{11+x}V_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

10. Ceramic material per one of claims 1 to 9,

5 in which the first ceramic material contains a composition of summary formula  $Pb(Zr_aTi_{1-a})O_3$ , and where we have for a:  $0.5 \leq x \leq 0.6$ .

11. Ceramic material per one of claims 1 to 10,

in which the first ceramic material consists of a mixed crystal phase, which is  
10 composed from a PZT ceramic and an added component of the perovskite lattice type.

12. Ceramic material per claim 11,

in which the added component has the summary formula  $KNbO_3$ .

15 13. Ceramic material per claim 11,

in which the added component has the summary formula  $Pb(M^{II}_{1/3} M^V_{2/3})O_3$  and  
wherein  $M^{II}$  stands for Mg, Zn, Co, Ni, Mn, or Cu and  $M^V$  for Nb, Ta, or Sb.

14. Ceramic material per claim 11,

20 in which the added component has the summary formula  $Pb(M^{II}_{1/2} M^{VI}_{1/2})O_3$  and  
wherein  $M^{II}$  stands for Mg, Zn, Co, Ni, Mn, or Cu and  $M^{VI}$  for W.

15. Ceramic material per claim 11,  
in which the added component has the summary formula  $Pb(M^{III}_{1/2} M^V_{1/2})O_3$  and  
wherein  $M^{III}$  stands for Fe, Mn, Cr, or Ga and  $M^V$  for Nb, Ta, or Sb.

5 16. Ceramic material per claim 11,  
in which the added component has the summary formula  $Pb(M^{III}_{2/3} M^{VI}_{1/3})O_3$  and  
wherein  $M^{III}$  stands for Fe, Mn, Cr, or Ga and  $M^{VI}$  for W).

10 17. Ceramic material per claim 11,  
in which the added component has the summary formula  $Pb(Li^{I}_{1/4} M^V_{3/4})O_3$  and  
wherein  $M^V$  stands for Nb, Ta, or Sb.

15 18. Ceramic material per claim 1 to 17,  
in which the ceramic material has the summary formula  $A_{1-b-c} B_b C_c$ , where:  $0 \leq b \leq 0.5$  and  $0 \leq c \leq 0.01$  and wherein  
- A stands for the composition  $Pb(Zr_a Ti_{1-a})O_3$  and  $0.5 \leq a \leq 0.6$ ,  
- B stands for an added component of the perovskite lattice type, and  
- C stands for a ceramic material of cryolite lattice type.

20 19. Ceramic material per claim 18,  
which additionally contains also a PbO excess of up to 3 mol. %.

20. Ceramic material per one of claims 1 to 19,

which is free of KNbO<sub>3</sub>.

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21. Piezo-actuator

- having a monolithic stack of superimposed piezoelectrical ceramic layers (2) and electrode layers (3) lying in between, wherein at least one ceramic layer (2) contains a ceramic material according to one of claims 1 to 19.

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22. Method for production of a ceramic material per one of claims 1 to 20,

wherein precursor materials of a ceramic material with a cryolite structure are mixed with precursor materials of a PZT ceramic.

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23. Method for production of a ceramic material per one of claims 1 to 20,

wherein a previously prepared cryolite phase is mixed with precursor materials of a PZT ceramic.